

TB032 (Rev1) - Obtaining Control Parameters

(In software prior to v.6.00)

Overview

This document describes how to compile all the following control parameters into a file called ?info.txt? and how to copy these parameters to a floppy disk for safe keeping in the event that you may need this information at a later time. This information may also become pertinent for Tech Support if troubleshooting of a problem becomes necessary. Software versions 6.00 and later have this capability via the **F7 - Report** feature found in the **F7 - Utilities** menu. Therefore, this information will be helpful in obtaining control parameters if the software version is prior to v6.00, or in cases where the software cannot be successfully loaded.

In order to obtain the information, enter the following commands from the C:>CNC7 prompt . . .

```
C:> cd\cnc7
```

```
C:>CNC7> cnc7conv -dc >>info.txt
```

```
C:>CNC7> cnc7conv -dj >>info.txt
```

```
C:>CNC7> cnc7conv -dp >>info.txt
```

```
C:>CNC7> cnc7conv -dw >>info.txt
```

```
C:>CNC7> cnc7conv -dt >>info.txt
```

```
C:>CNC7> type *.out >>info.txt
```

Insert a floppy into drive A:

```
C:> copy c:\cnc7\info.txt a:\
```

Go to your PC to print out this text file (you can print this from Windows Notepad). The file itself can be emailed to support@centriodcnc.com, or the printed version may be faxed.

Document History

Rev1 Created on **1999-09-07**